UTAH POWER & LIGHT COMPANY

GRACE NO. 2 WOOD STAVE PIPELINE - 1950 CONSTRUCTION

CONSTRUCTION PHOTOGRAPHS

GRACE EAST INTAKE HOUSE

### UTAH POWER & LIGHT COMPANY GRACE H E STATION FLOW LINE #1



Flow line #1. Collapsed while draining 7-14-48
Protecting shed and straw mostly removed. Some
shed studs standing or lying on sides. 7-16-48



Flow line No. 1 Collapsed while draining 7-14-48 Shows distortion running out in foreground. 7-16-48



View along side of collapsed section showing "egg-shape" contour due to sucking in of top. 7-16-48

### UTAH POWER & LICHT COMPANY GRACE H E STATION FLOW LINE #1



Collapsed section restored for filling. Note vertical braces with pillow blocks exerting pressure on sides thru tension rods top and bottom tightened with turn buckles to resist tendency to again flatten during filling. Filling started 7/27/48 1:50PM completed 7:05"



Tightening turnbuckled tension rods on protective bracing. 7-27-48



Inspecting restored section during falling. 7-27-48

#### UTAH POWER & LIGHT COMPANY GRACE H E STATION FLOW LINE #1



Steel section of Flowline 1 crossing over Flowline 2 after restoration and during filling. Note overflow from relief valve in front of irrigation flume crossing at center of picture. Also note vertical side braces with pillow blocks supporting pipe against distortion and egg shape of pipe at point of contact with pillow blocks. 7-27-48



Steel section of Flowline 1 crossing over Flowline 2 after filling. With 16 to 18 ft. static head steel rounded up, releasing pressure against side braces, and allowing them to tip over. Top tension rod prevented loosened sets from falling completely away from pipe. 7-27-48

### UTAH POWER & LIGHT COMPANY GRACE H E STATION FLOW LINE #1



Steel section of Flowline 1 crossing over Flowline 2 after filling. With 16 to 18 ft. static head steel rounded up, releasing pressure against side braces and allowing them to tip over and hang on top tension rod.

7-27-48



Portion of section collapsed 7-14-48 after restoration and filling and after replacing and tightening braces loosened in filling. Note rounded out appearance of top are of pipe. It was this rounding out that pulled the egg shaped sides back to place and loosened the braces during last stages of filling.

7-28-48

## UT AH POWER & LIGHT COMPANY GRACE HYDRO-ELECTRIC STATION RECONSTRUCTION OF 6000 LIN. FT. OF NO. 2 FLOWLINE ER 48-1218



7-20-50 390/9 #F-I Erecting timber reinforcement on upper section of No. 2 Flowline. Timbers removed from section to be rebuilt in 1950. ER 48-1230.



7-30-50 39020 #F-Z Installing steel bulkhead at Wye to permit use of lower section of flowline during reconstruction of the 6000

## UTAH POWER & LIGHT COMPANY GRACE HYDRO-ELECTRIC STATION RECONSTRUCTION OF 6000 LIN.FT. OF NO. 2 FLOWLINE ER 48-1218



7-30-50 3902/ #F-3
Installing steel bulkhead in lower end of section not to
be rebuilt this year so that this section can be kept
filled during reconstruction and prevent damaging drying
out of the old pipe.



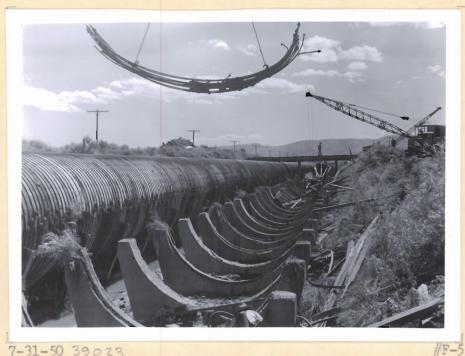
7-30-50 39072 #F-4
Installing steel bulkhead in lower end of section not to
be built this year so that this section can be kept filled
during reconstruction and prevent damaging drying out of the
old pipe.

UTAH POWER & LIGHT COMPANY

GRACE HYDRO-ELECTRIC STATION

REHABILITATION OF SADDLE BASES UNDER NO. 2 - 11' WOOD STAVE FLOWLINE - SECTION RECONSTRUCTED IN 1937 and 1939.

## UT AH POWER & LIGHT COMPANY GRACE HYDRO-ELECTRIC STATION RECONSTRUCTION OF 6000 LIN. FT. OF NO. 2 FLOWLINE ER 48-1218



7-31-50 39023
Shows demolition of old pipeline in progress.



MF-6
Installing steel bulkhead in lower end of section not to be rebuilt this year so that this section can be kept filled during reconstruction and prevent damaging drying out of the old pipe. Shows upper bulkhead bracing nearing completion.

# UTAH POWER & LIGHT COMPANY GRACE HYDRO-ELECTRIC STATION RECONSTRUCTION OF 6000 LIN. FT. OF NO. 2 FLWOLINE ER 48-1218



8-8-50 39025 Pipe erection in progress.

#F-7



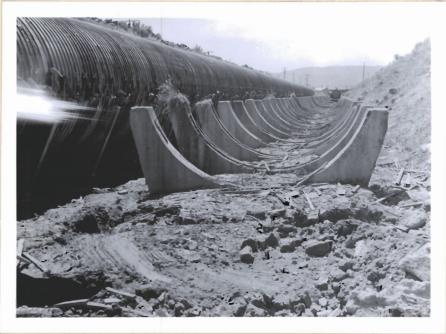
8-8-50 39026 #F-8 Shows grade after removal of old saddles. Forming for new footings in progress.

#### UT AH POWER & LIGHT COMP ANY GRACE HYDRO-ELECTRIC STATION RECONSTRUCTION OF 6000 LIN.FT. OF NO.2 FLOWLINE ER 48-1218



7-29-50 39028

View of pipe erection showing method of placing staves over templates in construction of upper half of barrel and also banding and pipe "rounding" operation.



8-9-50 39027 #F-10 View downstream showing silt deposit between saddles.

#### UTAH POWER & LIGHT COMPANY GRACE HYDRO-ELECTRIC STATION RECONSTRUCTION OF 6000 LIN.FT. OF NO. 2

RECONSTRUCTION OF 6000 LIN.FT. OF NO. 2 FLOWLINE ER 48-1218



9-7-50 3903/

#F-11

Shows workmen repairing section of pipe below highway bridge (1947 pipe construction) which collapsed due to vacuum created when pipe was drained to remove lower bulkhead of steel Wye (150 construction).



Foreman Leo Adams directing placing of templates in repair of collapsed pipe.

# UTAH POWER & LIGHT COMPANY GRACE HYDRO-ELECTRIC STATION RECONSTRUCTION OF 6000 LIN. FT. OF NO. 2 FLOWLINE ER 48-1218



9-7-50 39032 #F-13 Crane used to place upper segment of template inside collapsed portion of pipeline.



9-7-50 39020

#F-7/

## UTAH POWER & LIGHT COMPANY GRACE HYDRO-ELECTRIC STATION RECONSTRUCTION OF 6000 LIN.FT. OF NO. 2 FLOWLINE ER 48-1218



9-22-50 39039

#F-15

Viewwest. Shows M-K motor crane tipped over.



9-22-50 39033

#F-16

View of M=K- Lorraine motor crane which tipped over due to bank collapsing. Minor damage to one saddle ring and bent boom on crane.

GRACE FLOWLINE \_ ROCK WALL



IPPRIO. Bridge over Grace Flowline, showing dry masonry



Title #2 UPRRCO. Bridge over Grace Flowline showing dry masonry wall east side of RR - No. side of pipe looking upstream - View from RR bridge.



#3 UPRRCO. Bridge over Grace Flowline showing dry masonry wall east side of RR. No. side of pipe looking down stream.



UPRRCo. Bridge over Grace Flowline showing bridge footings

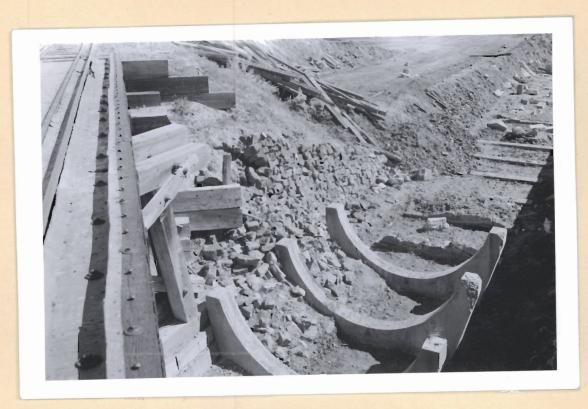




UPRRCO. Bridge over Grace Flowline showing bridge footings east side of RR bridge - No. side of pipe looking down stream.



#7 UPRRCO. Bridge over Grace Flowline showing dry rock masonry wall
West side of RR bridge - No. side of pipe looking upstream.



#8 Pipe removed from under OSL RR Bridge.



#9 RR Bridge over Grace #2 Flowline



#10 RR Abutment over Grace #2 Flowline.



Looking Upstream. Showing bent lower member of saddle and fractured pad. 6--22-53



Showing bent lower member of saddle and fractured pad. 6-22-53



Showing bent saddle legs.

### UTAH POWER & LIGHT COMPANY GRACE HYDRO-ELECTRIC STATION No. 2 FLOWLINE BRIDGE OVER BEAR RIVER



5-22-51

1. Showing deteriorated condition of concrete superstructure. Downstream pilaster on south side.

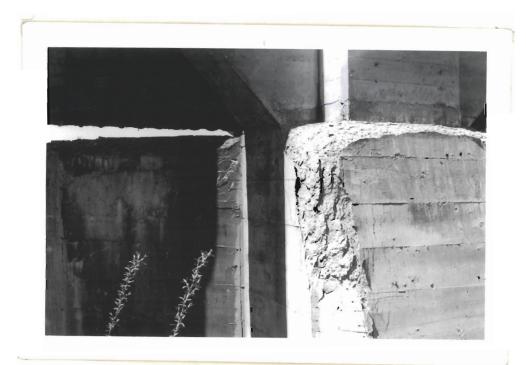


2. Showing deteriorated condition of concrete superstructure. 5-22-51

## UTAH POWER & LIGHT COMPANY GRACE HYDRO-ELECTRICSTATION No. 2 FLOWLINE BRIDGE OVER BEAR RIVER



3. Showing deteriorated condition of concrete superstructure. 5-22-51



4. Showing deteriorated condition of concrete superstructure. 5-22-51

### UTAH POWER & LIGHT COMPANY GRACE HYDRO-ELECTRIC STATION NO. 2 FLOWLINE BRIDGE OVER BEAR RIVER



5. Showing deteriorated condition of concrete superstructure. 5-22-51



6. Showing deteriorated condition of concrete superstructure. 5-22-51

### UTAH POWER & LIGHT COMPANY GRACE HYDRO-ELECTRIC STATION No. 2 FLOWLINE BRIDGE OVER BEAR RIVER



7. Showing deteriorated condition of concrete superstructure. 5-22-51



8. Showing deteriorated condition of concrete superstructure. 5-22-51

### UTAH POWER & LIGHT COMPANY GRACE HYDRO-ELECTRIC STATION NO. 2 ELOWLINE BRIDGE OVER BEAR RIVER



9. Showing deteriorated condition of concrete superstructure. 5-22-51 8th pilaster upstream on north side.





View of debris in river bottom downstream from pipe crossing. Looking NW 8-7-52

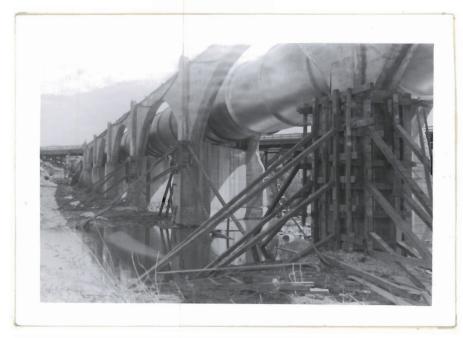


Grace RR Siding. RR cars loaded with scrap steel ready to ship to Salt Lake. 8-8-52



RR cars loaded with scrap steel ready to ship to Salt Lake.





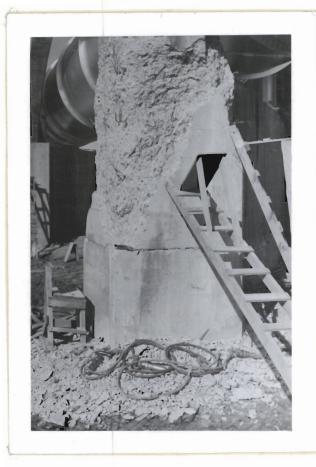
Pier #6 Right tangent - formed and ready for concrete. 8-12-52



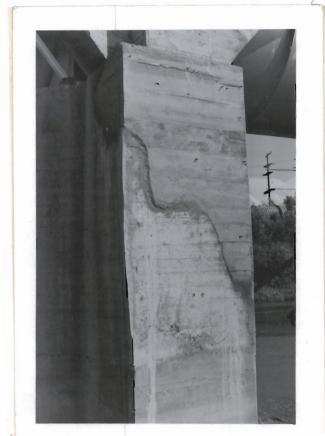
View of #2 pipe showing distance between upper ring segment and staves before being pulled down into place. Taken just upstream from Turner bridge. 8-14-52

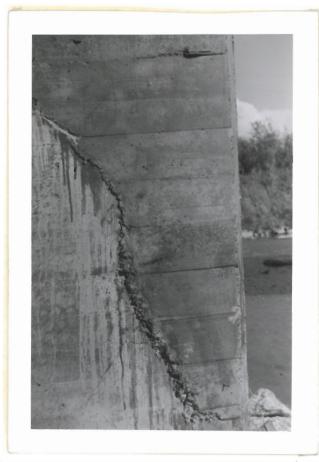


#6 Pier Rt. Tan. looking SE. Formed, ready for concrete. 8-12-52



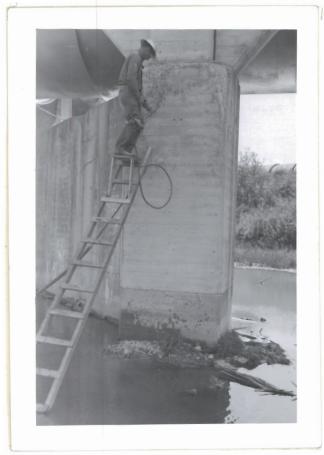
Pier #12 right tangent - Deteriorated concrete partially chipped away. 8-15-52





Pier #6 right tangent. Repairs complete. Note poor appearance due to faulty placement of forms. 8-14-52





Pier #5 right tangent. Chipping away deteriorated concrete. 8-8-52



Pier #5 left tangent. Base deteriorated concrete chipped away, ready for forming. 8-10-52

4



Pier #5 right tangent. Chipped & ready for forms. 8-9-52



Pier #4 right tangent. Repairs complete. 8-14-52



Downstream abutment right tangent. Shows spalled concrete before chipping. 8-15-52



Pier #5 left tangent. Top repairs completed. 8-14-52

GRACE EAST INTAKE HOUSE

1



View of East wall and stack 6-29-57



II: --- of South woll



View of North wall



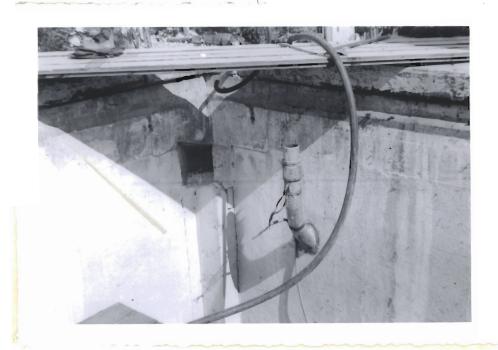




Top of North wall inside, Shows deteriorated concrete in coping and pillaster tops 9-26-57



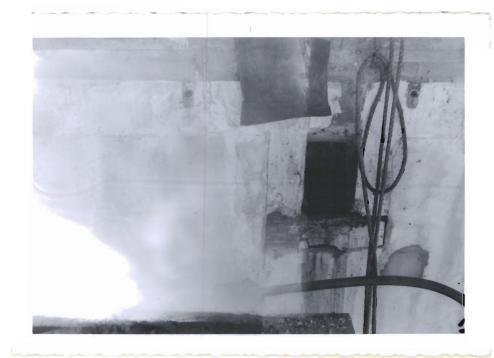
Top of pillaster removed - Niew northerly 9-26-57



Roof and trusses removed. Shows wall support for truss brace also roof drain into hollow tile wall. View NE 9-26-57



South wall inside after roof removal. Note deteriorated concrete. 9-26-57



Old roof truss removed, shows socket support in pillaster for truss. View South 9-26-57



Movable work
platform built on top of crane carriage from which work of removing old roof was conducted. 9-26-57